



Model	No: I	MU7U	RDH10

MODEL NO :	TM070RDH10 40			
MODEL VERSION:				
SPEC VERSION : 2.3 ISSUED DATE: 2018-8-20				

Customer :_____

Approved by	Notes
.00	

TIANMA Confirmed:

Prepared by	Checked by	Approved by
Gang.li	Longping.Deng	Feng.Qin

This technical specification is subjected to change without notice





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Record of Revision

Rev	Issued Date	Description	Editor
2.0	2013-12-27	Final Product Specification	Longping.deng
2.1	2015-11-25	Add temperature and relative humidity descriptions on page7.	Gang.li
2.2	2016-6-14	Update led life time	Longping.deng
2.3	2018-8-20	Update Packing drawing	Bin Wang
	M		





Global LCD Panel Exchange Center

General Specifications

Feature		Spec	
	Size	7.0 inch	
	Resolution	800(RGB) x 480	
	Technology Type	a-Si TFT	
	Pixel Configuration	R.G.B. Vertical Stripe	
Display Spec.	Pixel pitch(mm)	0.1926 (H) x 0.179(V)	
	Display Mode	TM,NW	
	Surface Treatment	Anti Glare	
	Viewing Direction	12 o'clock	
	Gray Scale Inversion Direction	6 o'clock	
	LCM (W x H x D) (mm)	164.9x 100 x 5.7	
	Active Area(mm)	154.08 (W) x 85.92 (H)	
Mechanical	With /Without TSP	Without TSP	
Characteristics	Matching Connection Type	HIR OSE FH12A-50S-0.5H	
	LED Numbers	24 LEDS	
	Weight (g)	160g	
Flootwicel	Interface	RGB 24 bits with TCON	
Electrical Characteristics	Color Depth	16.7M	
Citatacteristics	Driver IC	HIX8264D*2+HX8677G*1	

Note 1: Viewing direction for best image quality is different from TFT definition. There is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002

Note 3: LCM weight tolerance: +/- 5%



2 Input/Output Terminals

2.1 CN1 of FPC

Mating connector type: HIROSE FH12A-50S-0.5H

PIN Symbol I/O Description Remark				Mating connector type. HIROS	JE 11112/1 000 0.011
2	PIN	Symbol	I/O	Description	Remark
3	1	VLED+	Р	Led anode	
4 VLED- P Led cathode 5 GND P Ground 6 NC P No Connection 7 VCC P Digital power supply 8 MODE I DE/SYNC mode select. H:DE mode, L:SYNC mode 9 DE I Data enable signal, active high to enable data,if not used,please pull low 10 VSYNC I Vertical sync input, negative polarity,if not used,please pull High 11 HSYNC I Horizontal sync input, negative polarity,if not used,please pull High 12 B7 I Blue data (MSB) 13 B6 I Blue data 14 B5 I Blue data 15 B4 I Blue data 16 B3 I Blue data 17 B2 I Blue data 18 B1 I Blue data 19 B0 I Blue data 19 B0 I Blue data (MSB) 20 G7 I Green data (MSB) 21 G6 I Green data 22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data (LSB) 27 G0 I Green data (LSB) 28 R7 I Red data (MSB)	2	VLED+	Ρ	Led anode	
5 GND P Ground 6 NC P No Connection 7 VCC P Digital power supply 8 MODE I DE/SYNC mode select. H:DE mode, L:SYNC mode 9 DE I Data enable signal, active high to enable data, if not used, please pull low 10 VSYNC I Vertical sync input, negative polarity, if not used, please pull High 11 HSYNC I Horizontal sync input, negative polarity, if not used, please pull High 12 B7 I Blue data (MSB) 13 B6 I Blue data 14 B5 I Blue data 15 B4 I Blue data 16 B3 I Blue data 17 B2 I Blue data 19 B0 I Blue data 19 B0 I Blue data (LSB) 20 G7 I Green data 22 G5 I Green data <	3	VLED-	Ρ	Led cathode	
6 NC P No Connection 7 VCC P Digital power supply B MODE I DE/SYNC mode select. H:DE mode, L:SYNC mode 9 DE I Data enable signal, active high to enable data,if not used,please pull low 10 VSYNC I Vertical sync input, negative polarity,if not used,please pull High 11 HSYNC I Horizontal sync input, negative polarity,if not used,please pull High 12 B7 I Blue data (MSB) 13 B6 I Blue data 14 B5 I Blue data 15 B4 I Blue data 16 B3 I Blue data 17 B2 I Blue data 18 B1 I Blue data 19 B0 I Blue data (LSB) 20 G7 I Green data (MSB) 21 G6 I Green data 22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data (LSB) 28 R7 I Red data (MSB)	4	VLED-	Р	Led cathode	
7 VCC P Digital power supply 8 MODE I DE/SYNC mode select. H:DE mode, L:SYNC mode 9 DE I Data enable signal, active high to enable data,if not used,please pull low 10 VSYNC I Vertical sync input, negative polarity,if not used,please pull High 11 HSYNC I Horizontal sync input, negative polarity,if not used,please pull High 12 B7 I Blue data (MSB) 13 B6 I Blue data 14 B5 I Blue data 15 B4 I Blue data 16 B3 I Blue data 17 B2 I Blue data 18 B1 I Blue data 19 B0 I Blue data (LSB) 20 G7 I Green data (MSB) 21 G6 I Green data 22 G5 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data (LSB) 27 G0 I Green data (LSB) 28 R7 I Red data (MSB)	5	GND	Р	Ground	
B MODE I DE/SYNC mode select. H:DE mode, L:SYNC mode DE I Data enable signal, active high to enable data, if not used, please pull low VSYNC I Vertical sync input, negative polarity, if not used, please pull High HSYNC I Blue data (MSB) Blue data (MSB) Blue data	6	NC	Р	No Connection	
9 DE I Data enable signal, active high to enable data, if not used, please pull low 10 VSYNC I Vertical sync input, negative polarity, if not used, please pull High 11 HSYNC I Horizontal sync input, negative polarity, if not used, please pull High 12 B7 I Blue data (MSB) 13 B6 I Blue data 14 B5 I Blue data 15 B4 I Blue data 16 B3 I Blue data 17 B2 I Blue data 18 B1 I Blue data 19 B0 I Blue data (LSB) 20 G7 I Green data 22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 27 G0 I Green data (LSB) 28 R7 I Red data (MSB)	7	VCC	Ρ	Digital power supply	
10 VSYNC I used,please pull low 10 VSYNC I Vertical sync input, negative polarity,if not used,please pull High 11 HSYNC I Horizontal sync input, negative polarity,if not used,please pull High 12 B7 I Blue data (MSB) 13 B6 I Blue data 14 B5 I Blue data 15 B4 I Blue data 16 B3 I Blue data 17 B2 I Blue data 18 B1 I Blue data 19 B0 I Blue data (LSB) 20 G7 I Green data (MSB) 21 G6 I Green data 22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data (LSB) 28 R7 I Red data (MSB)	8	MODE	I	DE/SYNC mode select. H:DE mode, L:SYNC mode	
Used,please pull High	9	DE	I		
Street S	10	VSYNC	I	used,please pull High	
13 B6 I Blue data 14 B5 I Blue data 15 B4 I Blue data 16 B3 I Blue data 17 B2 I Blue data 18 B1 I Blue data 19 B0 I Blue data (LSB) 20 G7 I Green data (MSB) 21 G6 I Green data 22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data (LSB) 28 R7 I Red data (MSB)	11	HSYNC	I		
14 B5 I Blue data 15 B4 I Blue data 16 B3 I Blue data 17 B2 I Blue data 18 B1 I Blue data 19 B0 I Blue data (LSB) 20 G7 I Green data (MSB) 21 G6 I Green data 22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data (LSB) 27 G0 I Green data (LSB) 28 R7 I Red data (MSB)	12	B7	I	Blue data (MSB)	
15 B4 I Blue data 16 B3 I Blue data 17 B2 I Blue data 18 B1 I Blue data 19 B0 I Blue data (LSB) 20 G7 I Green data (MSB) 21 G6 I Green data 22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data (LSB) 28 R7 I Red data (MSB)	13	B6	I	Blue data	
16 B3 I Blue data 17 B2 I Blue data 18 B1 I Blue data 19 B0 I Blue data (LSB) 20 G7 I Green data (MSB) 21 G6 I Green data 22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data (LSB) 28 R7 I Red data (MSB)	14	B5	I	Blue data	
17 B2 I Blue data 18 B1 I Blue data 19 B0 I Blue data (LSB) 20 G7 I Green data (MSB) 21 G6 I Green data 22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data (LSB) 28 R7 I Red data (MSB)	15	B4	I	Blue data	
18 B1 I Blue data 19 B0 I Blue data (LSB) 20 G7 I Green data (MSB) 21 G6 I Green data 22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data (LSB) 27 G0 I Green data (MSB)	16	B3	I	Blue data	
19 B0 I Blue data (LSB) 20 G7 I Green data (MSB) 21 G6 I Green data 22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data (LSB) 27 G0 I Green data (MSB)	17	B2	I	Blue data	
20 G7 I Green data (MSB) 21 G6 I Green data 22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data (LSB) 28 R7 I Red data (MSB)	18	B1		Blue data	
21 G6 I Green data 22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data 27 G0 I Green data (LSB) 28 R7 I Red data (MSB)	19	B0	1	Blue data (LSB)	
22 G5 I Green data 23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data 27 G0 I Green data (LSB) 28 R7 I Red data (MSB)	20	G7	ı	Green data (MSB)	
23 G4 I Green data 24 G3 I Green data 25 G2 I Green data 26 G1 I Green data 27 G0 I Green data (LSB) 28 R7 I Red data (MSB)	21	G6	I	Green data	
24 G3 I Green data 25 G2 I Green data 26 G1 I Green data 27 G0 I Green data (LSB) 28 R7 I Red data (MSB)	22	G5	I	Green data	
25 G2 I Green data 26 G1 I Green data 27 G0 I Green data (LSB) 28 R7 I Red data (MSB)	23	G4	I	Green data	
26 G1 I Green data 27 G0 I Green data (LSB) 28 R7 I Red data (MSB)	24	G3		Green data	
27 G0 I Green data (LSB) 28 R7 I Red data (MSB)	25	G2	1	Green data	
28 R7 I Red data (MSB)	26	G1		Green data	
	27	G0	1	Green data (LSB)	
20 P6 I Pod data	28	R7		Red data (MSB)	
23 NO NEU Uala	29	R6	I	Red data	
30 R5 I Red data	30	R5	I	Red data	
31 R4 I Red data	31	R4	I	Red data	
32 R3 I Red data	32	R3	1	Red data	
33 R2 I Red data	33	R2	I	Red data	
34 R1 I Red data	34	R1	I	Red data	
35 R0 I Red data (LSB)	35	R0	I	Red data (LSB)	
36 GND P Ground	36	GND	Р	Ground	

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37	DCLK	1	Clock for input data, latching data at falling edge	
38	GND	Р	Ground	
39	LR	I	Source left or right sequence control	
40	UD	I	Gate up or down scan control	
41	VGH	Р	Positive power of TFT	
42	VGL	Р	Negative power of TFT	
43	AVDD	Р	Analog power supply	
44	RESET	1	Global reset pin	
45	NC	-	No Connection	
46	NC	-	No Connection	
47	DITHB	I	Dithering setting. H: 6bit resolution, L: 8bit resolution	
48	GND	Р	Ground	
49	NC	-	No Connection	
50	NC	-	No Connection	

I---Input, O---Output, P--- Power/Ground

Table 2.1 terminal pin assignments

2.2 U/D R/L Function Description

Scan cont	Scanning direction	
UD	LR	Scanning unection
GND	VCC	Up to down, left to right
VCC	GND	Down to up, right to left
GND	GND	Up to down, right to left
VCC	VCC	Down to up, left to right





Absolute Maximum Ratings

Model No:TM070RDH10

Т	a	=	25	$^{\circ}$ C

Item	Symbol	MIN	MAX	Unit	Remark
	VCC	-0.50	5.00	V	
	AVDD	-0.50	15.00	V	
Power Voltage	VGH	-0.30	42.00	V	
	VGL	-20.00	0.30	V	
	VGH-VGL	-0.30	40.00	V	
Signal Input Voltage	Vin	-0.50	5.00	V	Note1
Operating Temperature	Тор	-20.0	70.0	$^{\circ}\!\mathbb{C}$	
Storage Temperature	Tst	-30.0	80.0	$^{\circ}$ C	
			≤95	%	Ta≤40°C
L			≤85	%	40℃ <ta≤50℃< td=""></ta≤50℃<>
Relative Humidity (Note2)	RH		≤55	%	50°C < Ta ≤ 60°C
(140102)			≤36	%	60°C <ta≤70°c< td=""></ta≤70°c<>
			≤24	%	70℃ <ta≤80℃< td=""></ta≤80℃<>
Absolute Humidity	AH		≤70	g/m³	Ta>70°C

Table 3.1 absolute maximum rating

Note1: Input voltage include R0~R7, G0~G7, B0~B7, DCLK, HSYNC, VSYNC, DE, R/L, U/D,MODE, RESET, DITHB.

Note2: Ta means the ambient temperature.

It is necessary to limit the relative humidity to the specified temperature range. Condensation on the module is not allowed.





Electrical Characteristics

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4.1 Recommended Operating Condition

VCC=3.3V, GND=0V, Ta = 25° C

ltem		Symbol	MIN	TYP	MAX	Unit	Remark
Digital supply Voltage		VCC	3.00	3.30	3.60	V	
Analog supply Voltage		AVDD	9.88	10.4	10.92	٧	
Gate on	voltage	VGH	14.4	16	17.6	V	
Gate off	voltage	VGL	-7.70	-7.00	-6.30	V	
Input	Low Level	V _{IL}	0	-	0.3xVCC	V	R0~R7,G0~G7,0~B7,DE, DCLK,HSYNC,VSYNC,MODE,
Signal Voltage	High Level	V _{IH}	0.7xVCC	-	VCC	V	RESET,LR,UD, DITHB
Current of digital supply voltage		I _{VCC}	-	-	10	mA	VCC=3.3V,colorbar pattern
Current of analog supply voltage		I_{AVDD}	-	ı	30	mA	1
Current of Gate on voltage		I_{VGH}	-	-	0.3	mA	VGH=16.0V
Current of Gate off voltage		I_{VGL}	-	-	0.3	mA	VGL=-7.0V

Table 4.1 LCD module electrical characteristics

Note 1: It is necessary to keep the input voltage within the suggested range.





4.2 Backlight Unit Driving Condition

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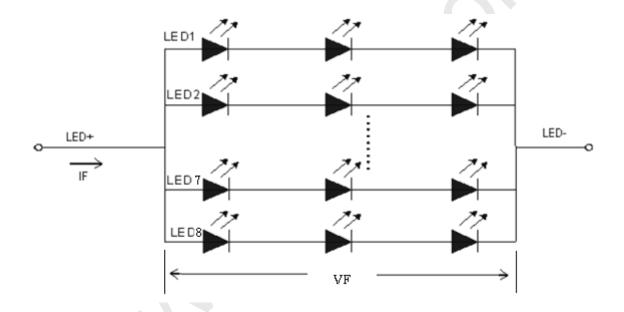
Item	Symbol	MIN	TYP	MAX	Unit	Remark
Forward Current	I _F	-	160.0	200	mA	24150-
Forward Current Voltage	V _F	9	9.6	10.8	V	24 LEDs (3 LED Serial, 8
Backlight Power Consumption	W _{BL}	-	1536	2160	mW	LED Parallel)
Operating Life Time		20000			hrs	Note 2, Note 3

Note1: The LED driving condition is defined for each LED module (3 LED Serial, 8 LED Parallel).

Note2: Under LCM operating, the stable forward current should be inputted. And forward voltage is for reference only.

Note3: Optical performance should be evaluated at Ta=25°C only If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

Note4: The LED driving condition is defined for each LED module.

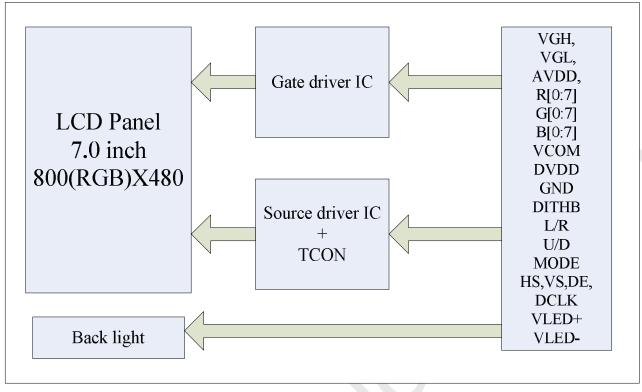






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4.3 BLOCK DIAGRAM





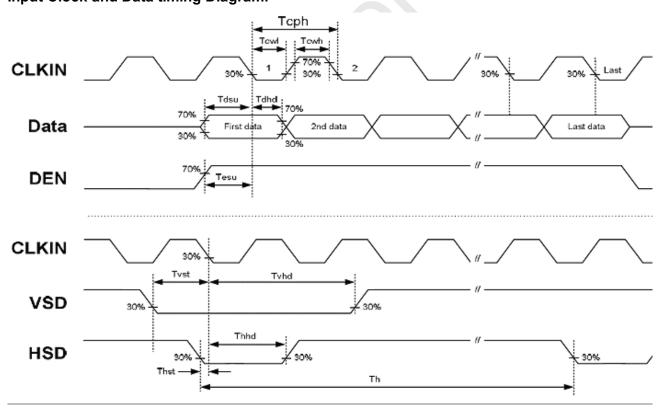
5 Timing Chart

5.1 TFT-LCD Input Timing

VCC=3.3V, GND=0V, Ta=25 $^{\circ}$ C

Parameter	Symbol	Min	Тур	Max	Unit	Remark
DCLK frequency	Fclk	28	30.0	40.0	MHz	
DCLK cycle time	Tcph	25	33.3	36	ns	
DCLK pulse width	Tcw	40%	50%	60%	Tcph	
VS setup time	Tvst	8			ns	
VS hold time	Tvhd	8	-	-	ns	
HS setup time	Thst	8			ns	
HS hold time	Thhd	8	ı	-	ns	
Data setup time	T _{dsu}	8			ns	Data to DCLK
Data hold time	Tdhd	8	-	-	ns	Data to DCLK
DE setup time	Tesu	8	-	-	ns	
DE hold time	Tehd	8	-	-	ns	

Input Clock and Data timing Diagram:



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5.2 **Recommended Timing Setting Of TCON**

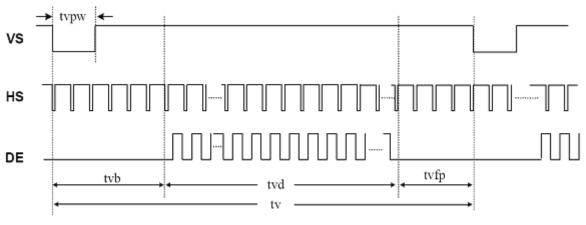
TCON (Embedded In Source IC) Input Timing (DCLK, HS, VS, DE)

VCC=3.3V, GND=0V, Ta=25°C

Parameter	Symbol	Min	Тур	Max	Unit	Remark
DCLK	Fclk	28	30	40	MHZ	
DOLK	tclk	20	33.3	36	ns	
	th	862	1056	1200	tclk	
	thd	800	800	800	tclk	
HSD	thpw	1	-	40	tclk	
	thb	46	46	46	tclk	
	thfp	16	210	354	tclk	
	tv	510	525	650	th	
	tvd	480	480	480	th	
VSD	tvpw	1	3	20	th	
	tvb	23	23	23	th	
	tvfp	7	22	147	th	

Note 1: DE timing refer to HS, VS input timing.

TCON Vertical Input Timing Diagram HV

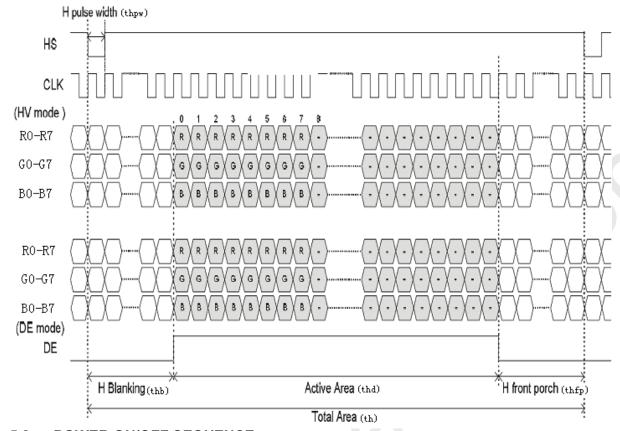




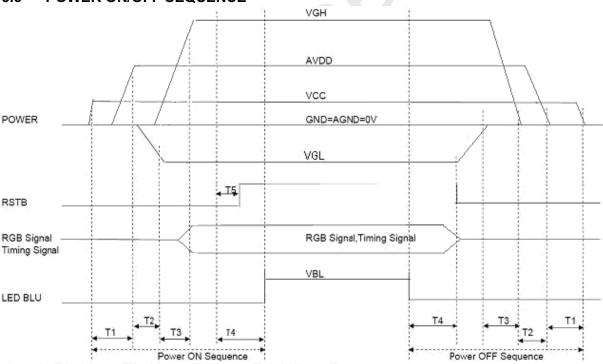


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TCON Horizontal Input Timing Diagram



5.3 **POWER ON/OFF SEQUENCE**



Note 1: T1≥20ms, T2≥20ms, T3≥5ms, T4≥100ms, T5≥5ms.





Optical Characteristics

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Ta=25	$^{\circ}$ C
_	

Item	Item		Condition	Min	Тур	Max	Unit	Remark
		θТ		50	60	-		
N. Garage Alexander		θВ	CR≧ 10	60	80	-	Dograd	Nata 0
View Angles		θL	CR= IU	60	80	-	Degree	Note 2
		θR		60	80	-		
Contrast Ratio		CR	θ=0°	600	800	-		Note1 Note3
		T _{ON}						
Response Time		T _{OFF}	25℃	-	15	-	ms	Note1 Note4
	White	х	Backlight is on	0.269	0.319	0.369		
		у		0.295	0.345	0.395	-	
	Red	х		0.539	0.589	0.639		Note1
Ob 4: -:4		у		0.303	0.353	0.403		
Chromaticity	Green	х		0.295	0.345	0.395		Note5
		у		0.545	0.595	0.645		
	Divis	х		0.100	0.150	0.200		
	Blue	у		0.047	0.097	0.147		
Uniformity		U		75	85	-	%	Note1 Note6
NTSC			10	45	50	-	%	Note 5
Luminance (Without TP)		L		400	450	-	cd/m ²	Note1 Note7

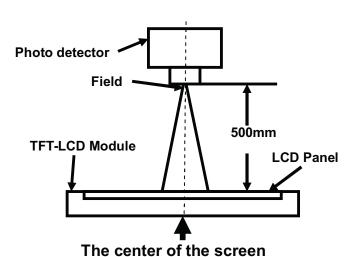
Test Conditions:

- I_F = 160 mA, V_F =9.6 V and the ambient temperature is 25±2 $^{\circ}$ C.humidity is 65±7%
- The test systems refer to Note 1 and Note 2.



Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.

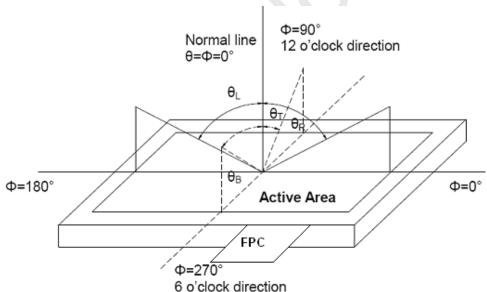


Item	Photo detector	Field	
Contrast Ratio			
Luminance	SR-3A	1°	
Chromaticity	SK-3A) I	
Lum Uniformity			
Response Time	BM-7A	2°	

Note

2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



Note 3: Definition of contrast ratio

Luminance measured when LCD is on the "White" state Luminance measured when LCD is on the "Black" state

"White state ": The state is that the LCD should drive by Vwhite.

"Black state": The state is that the LCD should drive by Vblack.

Vwhite: To be determined Vblack: To be determined.

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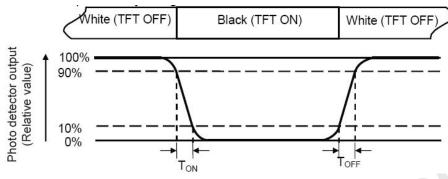




Note 4: Definition of Response time

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The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

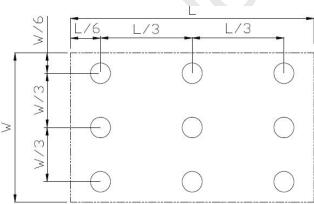
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/Lmax

L-----Active area length W----- Active area width



Lmax: The measured Maximum luminance of all measurement position.

Lmin: The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

Measure the luminance of white state at center point.





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7 Environmental / Reliability Test

No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts = +70℃, 240 hours	IEC60068-2-1 GB2423.2
2	Low Temperature Operation	Ta = -20℃, 240 hours	IEC60068-2-1 GB2423.1
3	High Temperature Storage	Ta = +80℃, 240 hours	IEC60068-2-1 GB2423.2
4	Low Temperature Storage	Ta = -30℃, 240 hours	IEC60068-2-1 GB2423.1
5	Storage at High Temperature and Humidity	Ta = +60℃, 90% RH max,240hours	IEC60068-2-78 GB/T2423.3
6	Thermal Shock (non-operation)	-30°C 30 min~+80°C 30 min, Change time:5min, 100 Cycle	Start with cold temperature, End with high temperature, IEC60068-2-14,GB2423.22
7	ESD	C=150pF,R=330Ω,5point/panel Air:±8Kv,5times; Contact:±4Kv,5times (Environment:15℃~35℃, 30%~60%.86Kpa~106Kpa)	IEC61000-4-2 GB/T17626.2
8	Vibration Test	Frequency range:10~55Hz Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z. (6 hours for total)	IEC60068-2-6 GB/T2423.10
9	Mechanical Shock (Non Op)	Half Sine Wave 100G 6ms, ±X,±Y,±Z 3times for each direction	IEC60068-2-27 GB/T2423.5
10	Package Drop Test	Height:60cm, 1corner,3edges,6surfaces	IEC60068-2-32 GB/T2423.8

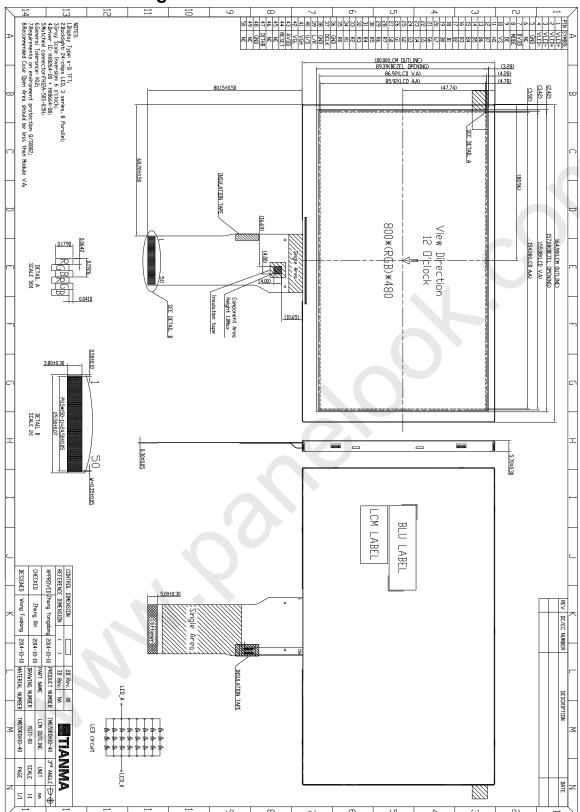
Note1: Ts is the temperature of panel's surface.

Note2: Ta is the ambient temperature of samples.





8 Mechanical Drawing



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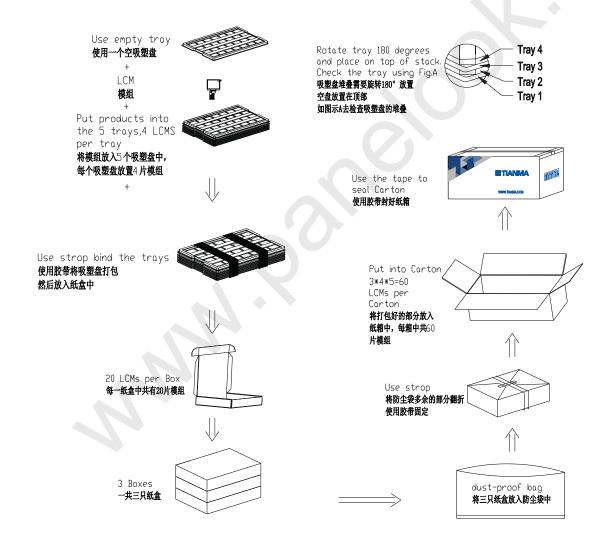




Packing drawing

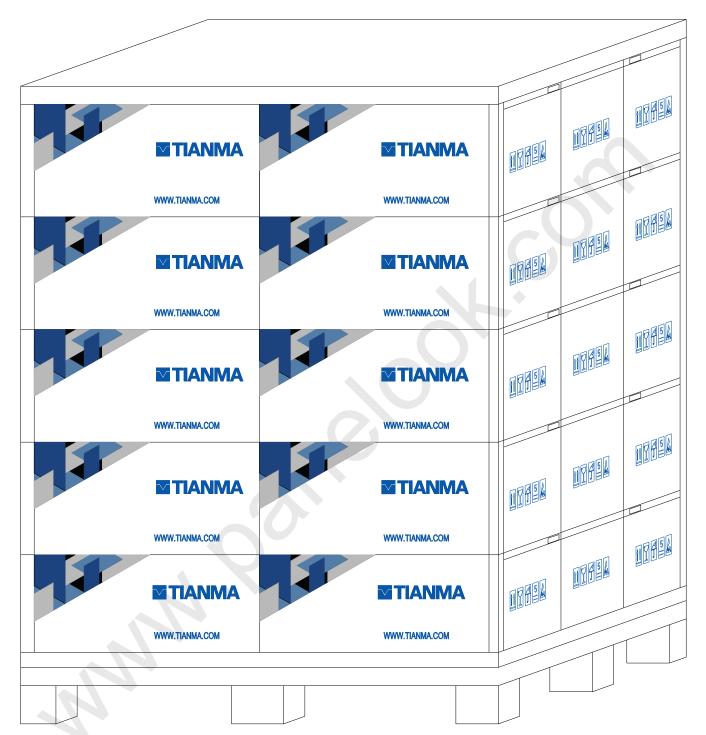
Model No:TM070RDH10

No	Item	Model (Material)	Dimensions(mm)	Unit Weight(Kg)	Quantity	Remark		
1	LCM module	TM070RDH10-40	164.90×100.00×5.70	0.16	60			
2	Tray	PET	485×330×17	0.22	18	Anti-static		
3	Dust-proof Bag	PE	700×545×0.05	0.021	1			
4	Carton	Corrugated Paper	544×365×250	1.01	1			
5	вох	Corrugated Paper	520×345×74	0.227	3			
6	Label		100×52	0.0006	1			
7	Total weight	15.27±5% Kg						





纸箱堆叠数按2*3每层*共5层



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10 Precautions for Use of LCD Modules

10.1 Handling Precautions

- 10.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 10.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 10.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 10.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 10.1.5 If the display surface is contaMinated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
 - Isopropyl alcohol
 - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 10.1.6 Do not attempt to disassemble the LCD Module.
- 10.1.7 If the logic circuit power is off, do not apply the input signals.
- 10.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 - 10.1.8.1 Be sure to ground the body when handling the LCD Modules.
 - 10.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.
- 10.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 10.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

10.2 Storage precautions

- 10.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 10.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0° C ~ 40° C Relatively humidity: ≤80%

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10.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

10.3 Transportation Precautions

10.3.1 The LCD modules should be no falling and violent shocking during transportation, and also

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should avoid excessive press, water, damp and sunshine.