

Model No:TM070DDHG03-40

SSUED DATE: <u>2015-10-28</u>	

**VERSION** 

■Preliminary Specification □ Final Product Specification

**Customer:** 

Approved by	Notes

## **TIANMA Confirmed:**

Prepared by	Checked by	Approved by

This technical specification is subjected to change without notice





Model No:TM070DDHG03-40

## **Table of Contents**

Tab	le of Contents	2
	cord of Revision	
	General Specifications	
2	Input/Output Terminals	5
	Absolute Maximum Ratings	
	Electrical Characteristics	
	Timing Chart	
	Optical Characteristics	
	Environmental / Reliability Test	
	Mechanical Drawing	
9	Packing Drawing	22
10	Precautions for Use of LCD Modules	23





Model No:TM070DDHG03-40

## **Record of Revision**

Rev	Issued Date	Description	Editor
1.0	2015-10-28	Provisional Draft Release for reference	Yuntian GUAN
1.1	2015-11-12	Update the VGH value	Yuntian GUAN
	1/1/2		
[A]			





# **General Specifications**

Model No:TM070DDHG03-40

	Feature	Spec		
	Size	7.0 inch		
	Resolution	1024 RGB (H)×600(V)		
	Technology Type	a-si TFT		
	Pixel Configuration	RGB stripe		
Display Spec.	Pixel pitch(mm)	0.150×0.150		
	Display Mode	Normally White		
	Surface Treatment	Anti-Glare		
	Viewing Direction	12 o'clock		
	Gray Scale Inversion Direction	6 o'clock		
	LCM (W x H x D) (mm)	165.75 (W) ×105.39(H)×3.40(D)		
	Active Area(mm)	153.6(H)×90.0(V)		
Mechanical	With /Without TSP	Without TSP		
Characteristics	Connection Type	FH12A-40S-0.5SH		
	LED Numbers	18 LEDS		
	Weight (g)	TBD		
F1 4 1	Interface	LVDS		
Electrical Characteristics	Color Depth	16.7 M		
Onaracteristics	Driver IC	HX8282+HX8677		

Note 1: Viewing direction for best image quality is different from TFT definition. There is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002

Note 3: LCM weight tolerance: ± 5%





# 2 Input/Output Terminals

### 2.1 CN1 of FPC

Pin No.	Symbol	I/O	function	Remarks
1	NC		No connection	
2	VDD	Р	Power Voltage for digital circuit	
3	VDD	Р	Power Voltage for digital circuit	
4	NC		No connection	
5	Reset		Global reset pin	Active Low to enter Reset State
6	STBYB	I	Standby mode, Normally pulled high	STBYB="1",Normally operation STBYB="0",Timing controller, source driver will turn off, all output are High-Z
7	GND	Р	Ground	
8	RXIN0-	I	<ul> <li>LVDS differential data input</li> </ul>	
9	RXIN0+		+LVDS differential data input	
10	GND	Р	Ground	
11	RXIN1-	ı	-LVDS differential data input	
12	RXIN1+	<u> </u>	+LVDS differential data input	
13	GND	Р	Ground	
14	RXIN2-	ı	-LVDS differential data input	
15	RXIN2+	I	+LVDS differential data input	
16	GND	Р	Ground	
17	RXCLKIN-		-LVDS differential clock input	
18	RXCLKIN+	Ι	+LVDS differential clock input	
19	GND	Р	Ground	
20	RXIN3-	Ι	-LVDS differential data input	
21	RXIN3+	I	+LVDS differential data input	
22	GND	Р	Ground	
23	NC	-4	No connection	
24	NC/GND		No connection or connect Ground	
25	GND	Р	Ground	
26	NC	\ <u></u>	No connection	
27	DIMO	0	Backlight CABC controller signal output	Normally Pull High
28	SELB	ı	6bit/8bit mode select	Note 2
29	AVDD	Р	Power for Analog Circuit	
30	GND	Р	Ground	
31	LED-	Р	LED Cathode	
32	LED-	Р	LED Cathode	
33	L/R	Р	Horizontal inversion	L/R=1, from left to right; L/R=0, from right to left
34	U/D	Р	Vertical inversion	U/D=0, from up to down; U/D=1, from down to up.
35	VGL		Gate OFF Voltage	

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Page 5 of 23





36	CABCEN1		CABC H/W enable	Note 3
37	CABCEN2	Р	CABC H/W enable	Note 3
38	VGH	Р	Gate ON Voltage	
39	LED+	Р	LED Anode	
40	LED+	Р	LED Anode	

Note 1: I/O definition.

I---Input pin, O---Output pin, P--- Power/Ground, N--- No Connection

Note2: If LVDS input data is 6 bits ,SELB must be set to High;

If LVDS input data is 8 bits ,SELB must be set to Low.

Note3: When CABC\_EN="00", CABC OFF.

When CABC\_EN="01", user interface image.

When CABC\_EN="10", still picture. When CABC\_EN="11", moving image.

When CABC off, don't connect DIMO, else connect it to backlight

## 2.2 U/D R/L Function Description

Scan Con	trol Input	Scanning Direction			
UPDN	SHLR	Scanning Direction			
GND	VDD	Up to Down, Left to Right			
VDD	GND	Down to Up, Right to Left			
GND	GND	Up to Down, Right to Left			
VDD	VDD	Down to Up, Left to Right			





Global LCD Panel Exchange Center

# **Absolute Maximum Ratings**

AGND= GND=0V, Ta = 25°C

Item	Symbol	Min	Max	Unit	Remark
	VDD	-0.3	5.0	V	
Dower Voltage	AVDD	6.5	13.5	V	
Power Voltage	VGH	-0.3	20.0	V	
	VGL	-20.0	0.3	V	
Backlight Forward Current	I <sub>LED</sub>	-	25	mA	For each LED
Operating Temperature	T <sub>OPR</sub>	-20	70	$^{\circ}$	
Storage Temperature	T <sub>STG</sub>	-30	80	$^{\circ}$	





Model No:TM070DDHG03-40

## 4 Electrical Characteristics

## 4.1 Recommended Operating Condition

AGND=GND=0V, Ta =  $25^{\circ}$ C

Item	Symbol	Min	Тур	Max	Unit	Remark
Digital Supply Voltage	VDD	3.0	3.3	3.6	V	
Analog Supply Voltage	AVDD	10.7	11.0	11.3	V	
Gate On Voltage	VGH	15.7	16	16.3	V	
Gate Off Voltage	VGL	-7.1	-6.8	-6.5	V	

Note: The value is for design stage only.



## 4.2 Recommended Driving Condition for Backlight

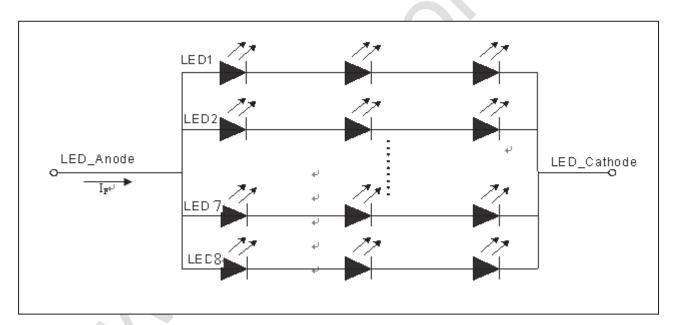
Ta=25°C

Item	Symbol	Min	Тур	Max	Unit	Remark
Forward Current	I <sub>F</sub>	-	120	-	mA	18 LEDs
Forward Voltage	V <sub>F</sub>	-	9.3	-	V	(3 LED Serial, 6
Operating Life Time	-	15000	-	-	Hrs	LED Parallel)

Note1: The LED driving condition is defined for each LED module (3 LED Serial, 6 LED Parallel). For each LED:  $I_F$  (1/6) =20mA,  $V_F$  (1/3) =3.3V.

Note2: Under LCM operating, the stable forward current should be inputted. And forward voltage is for reference only.

Note3:  $I_F$  is defined for one channel LED. Optical performance should be evaluated at Ta=25 $^{\circ}$ C only If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.



Note4: The LED driving condition is defined for each LED module.





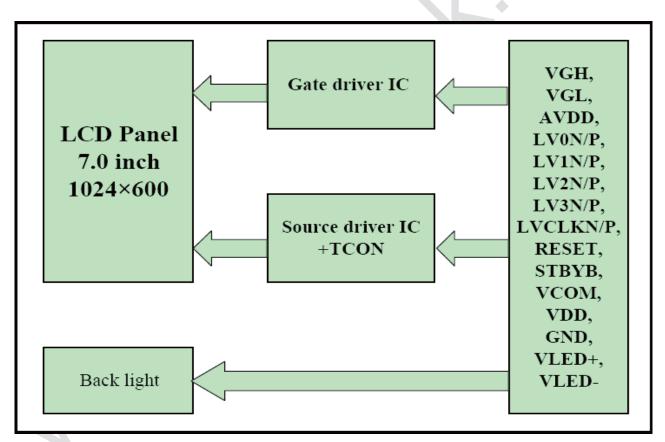
## 4.3 Power Consumption

## Model No:TM070DDHG03-40

AGND=GND=0V, Ta =  $25^{\circ}$ C

ltem	Symbol	Condition	Mi n	Тур	Max	Unit	Remark
Digital Supply Current	I <sub>VDD</sub>	VDD=3.3 V	-	TBD	TBD	mA	
Analog Supply Current	I <sub>AVDD</sub>	AVDD=11.0 V	-	TBD	TBD	mA	
Gate On Current	I <sub>VGH</sub>	VGH=16.0 V	1	TBD	TBD	mA	
Gate Off Current	I <sub>VGL</sub>	VGL=-6.8 V	-	TBD	TBD	mA	
	PanelΓ		-	TBD	TBD	mW	
Power Consumption	Backlight		-	1188		W	
	Total		-	TBD		W	

## 4.4 Block Diagram



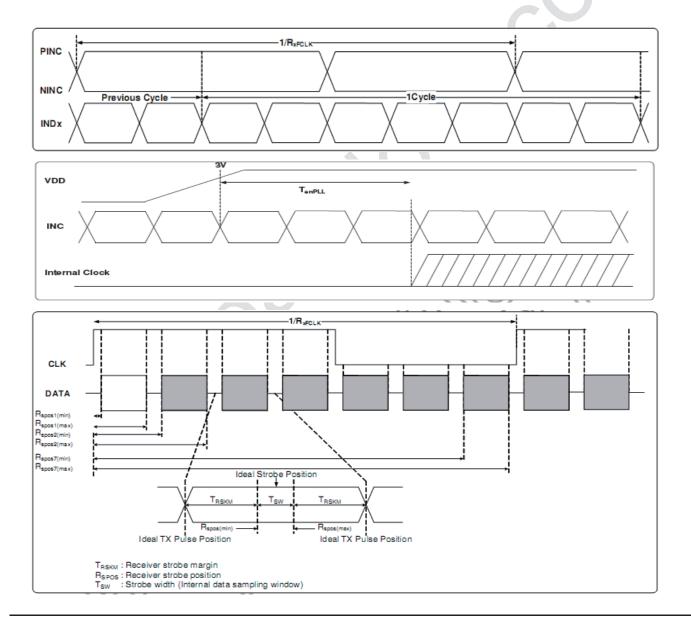


### Model No:TM070DDHG03-40

# **Timing Chart**

### 5.1 AC Electrical Characteristics

Parameter	Symbol	Min	Тур	Max	Unit	Conditions
Clock Frequency	R <sub>xFCLK</sub>	40.8	51.2	71	MHz	
Input data skew margin	T <sub>RSKM</sub>	500	-	_	ps	
Clock high time	T <sub>LVCH</sub>	-	4/(7* R <sub>xFCLK</sub> )	_	ns	
Clock low time	T <sub>LVCL</sub>	-	3/(7* R <sub>xFCLK</sub> )	_	ns	
PLL wake-up time	T <sub>enPLL</sub>	_	-	150	us	





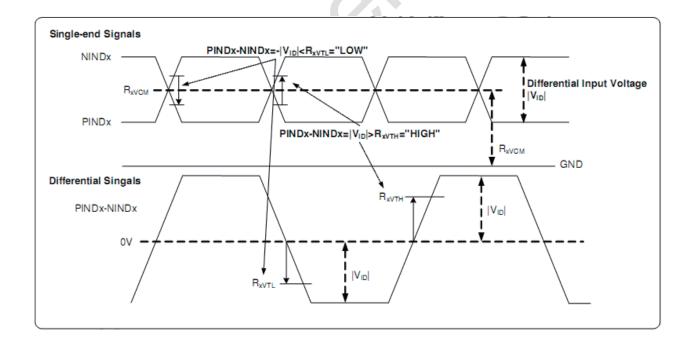


### Model No:TM070DDHG03-40

#### 5.2 DC Electrical Characteristics

VDD=3.3V, AVDD=11V, AGND=GND=0V, Ta=25 $^{\circ}$ C

Parameter	Symbol	Min	Тур	Max	Unit	Remark
Differential input high Threshold voltage	R <sub>XVTH</sub>	_	_	+0.1	V	
Differential input Low Threshold voltage	R <sub>XVTL</sub>	-0.1	_	_	V	
Input voltage range	R <sub>XVIN</sub>	0	_	VDD-1.2+  V <sub>ID</sub>  /2	V	
Differential input common Mode voltage	R <sub>XVCM</sub>	V <sub>ID</sub>  /2	_	VDD-1.2	٧	-0
Differential input voltage	V <sub>ID</sub>	0.2	V	0.6	V	
Differential input leakage Current	$RV_{Xliz}$	-10	V	+10	uA	
LVDS Digital Operating Current	Iddlvds	_	(15)	(30)	mA	Fclk=65MHz,VDD=3.3V
LVDS Digital Stand-by Current	Istlvds	_	(10)	(50)	uA	Clock & all functions are stopped





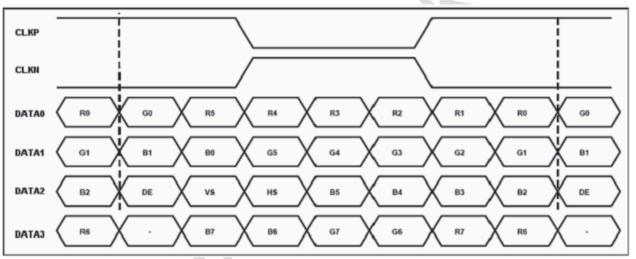


## 5.3 Timing

Model No:TM070DDHG03-40

Parameter	Symbol	Min	Тур	Max	Unit	Remark
Clock frequency	fclk	40.8	51.2	67.2	MHz	Frame rate=60Hz
Horizontal display area	thd		1024		DCLK	
HS period time	th	1114	1344	1400	DCLK	
HS Blanking	thbp+thfp	90	320	376	DCLK	
Vertical display area	tvd		600		Н	
VS period time	tv	610	635	800	Н	
VS Blanking	tvbp+tvfp	10	35	200	Н	

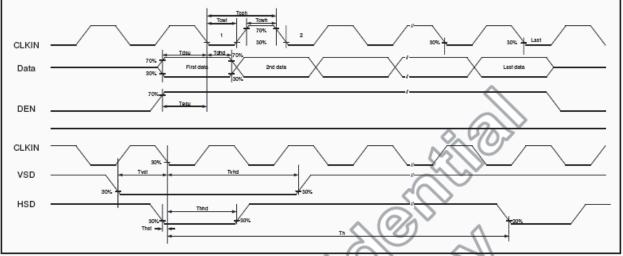
## 5.4 Data Input Format





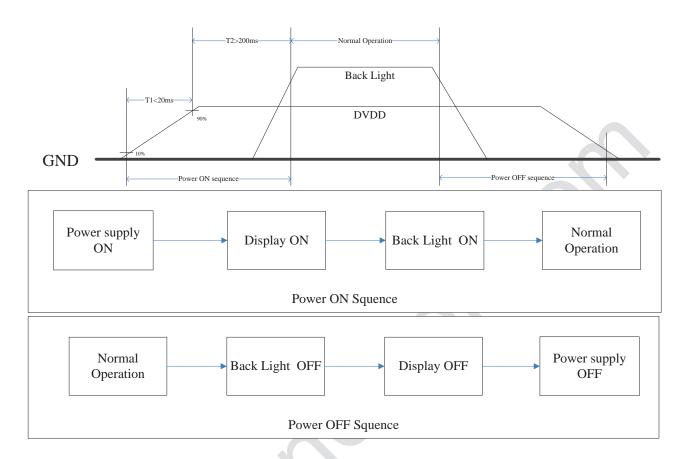
## Model No:TM070DDHG03-40







### 5.6 POWER ON/OFF SEQUENCE

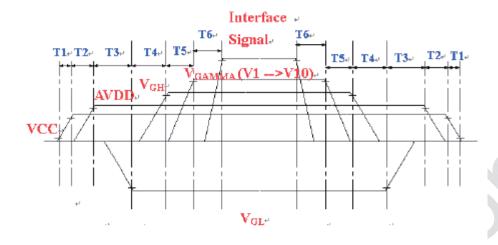






Model No:TM070DDHG03-40

## System power ON/OFF sequence



	Min.	Тур.	Max.	Unit
T1	•	•	20	ms
T2	16	•	•	ms
Т3		> 0		ms
T4		>0		ms
T5		>0		ms
T6		>0		ms



### Model No:TM070DDHG03-40

# **6 Optical Characteristics**

Item		Symbol	Condition	Min	Тур	Max	Unit	Remark	
		θТ		60	70	-			
Viou Angloo		θВ	CR≧10	65	75	-	D	Nata O	
View Angles		θL	T CK≦ IU	65	75	-	Degree	Note 2	
		θR		65	75	-			
Contrast Ratio	)	CR	θ=0°	400	500	-		Note1 Note3	
Posnonso Tim	20	T <sub>ON</sub>	25℃		20	30		Note1	
Response IIII	Response Time		250	-	20	30	ms N N N N (E O	Note4	
	White	х		0.256	0.306	0.356			
	VVIIILE	у	Backlight is on	0.277	0.327	0.377		Note1 Note5 (Evaluati	
	Red Green	х		0.537	0.587	0.637			
Chromaticity		у		0.298	0.348	0.398			
Chromaticity		х		0.290	0.340	0.390			
	Green	у		0.534	0.584	0.634		on value)	
	Blue	Х		0.103	0.153	0.203			
	blue	у		0.059	0.109	0.159			
Uniformity		U		70	75	-	%	Note1 Note6	
NTSC				45	50	-	%	Note 5	
Luminance		-	0	280	320	-	cd/m <sup>2</sup>	Note1 Note7	

#### **Test Conditions:**

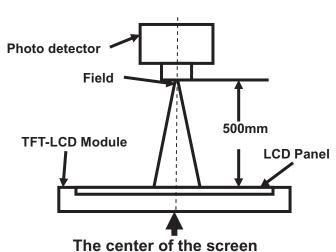
- 1.  $I_F$ = 120 mA,  $V_F$ =9.3 V and the ambient temperature is 25  $^{\circ}$ C.
- 2. The test systems refer to Note 1 and Note 2.





Note 1: Definition of optical measurement system.

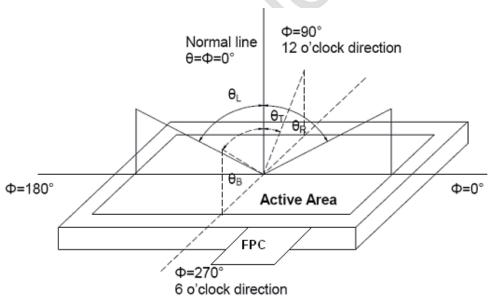
The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Item	Photo detector	Field	
Contrast Ratio			
Luminance	SR-3A	1°	
Chromaticity	SK-SA		
Lum Uniformity	_( ) `		
Response Time	BM-7A	2°	

Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



Note 3: Definition of contrast ratio

Luminance measured when LCD is on the "White" state Contrast ratio (CR) = Luminance measured when LCD is on the "Black" state

"White state ": The state is that the LCD should drive by Vwhite.

"Black state": The state is that the LCD should drive by Vblack.

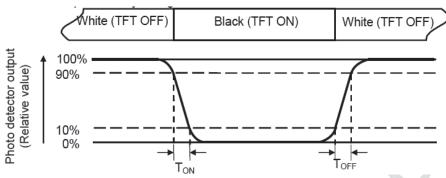




Vwhite: To be determined Vblack: To be determined.

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T<sub>ON</sub>) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T<sub>OFF</sub>) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

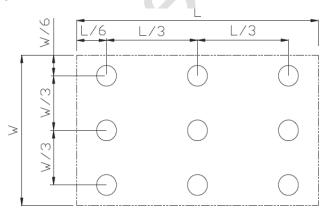
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/Lmax

L----- Active area length W---- Active area width



Lmax: The measured Maximum luminance of all measurement position.

Lmin: The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

Measure the luminance of white state at center point.





# **Environmental / Reliability Test**

No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts = +70℃, 240 hours	IEC60068-2-1:2007 GB2423.2-2008
2	Low Temperature Operation	Ta = -20℃, 240 hours	IEC60068-2-1:2007 GB2423.1-2008
3	High Temperature Storage	Ta = +80°C, 240 hours	IEC60068-2-1:2007 GB2423.2-2008
4	Low Temperature Storage	Ta = -30°C, 240 hours	IEC60068-2-1:2007 GB2423.1-2008
5	Storage at High Temperature and Humidity	Ta = +60℃, 90% RH max,240hours	IEC60068-2-78 :2001 GB/T2423.3—2006
6	Thermal Shock (non-operation)	-30°C 30 min~+80°C 30 min, Change time:5min, 20 Cycle	Start with cold temperature, End with high temperature, IEC60068-2-14:1984,G B2423.22-2002
7	ESD	C=150pF,R=330 $\Omega$ ,5point/panel Air: $\pm$ 8Kv,5times; Contact: $\pm$ 4Kv,5times (Environment:15 $^{\circ}$ C $\sim$ 35 $^{\circ}$ C, 30% $\sim$ 60%.86Kpa $\sim$ 106Kpa)	IEC61000-4-2:2001 GB/T17626.2-2006
8	Vibration Test	Frequency range:10~55Hz Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z. (6 hours for total)	IEC60068-2-6:1982 GB/T2423.10—1995
9	Mechanical Shock (Non Op)	Half Sine Wave 60G 6ms, ±X,±Y,±Z 3times for each direction	IEC60068-2-27:1987 GB/T2423.5—1995
10	Package Drop Test	Height:60cm, 1corner,3edges,6surfaces	IEC60068-2-32:1990 GB/T2423.8—1995

Note1: Ts is the temperature of panel's surface.

Note2: Ta is the ambient temperature of sample.

Note3: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

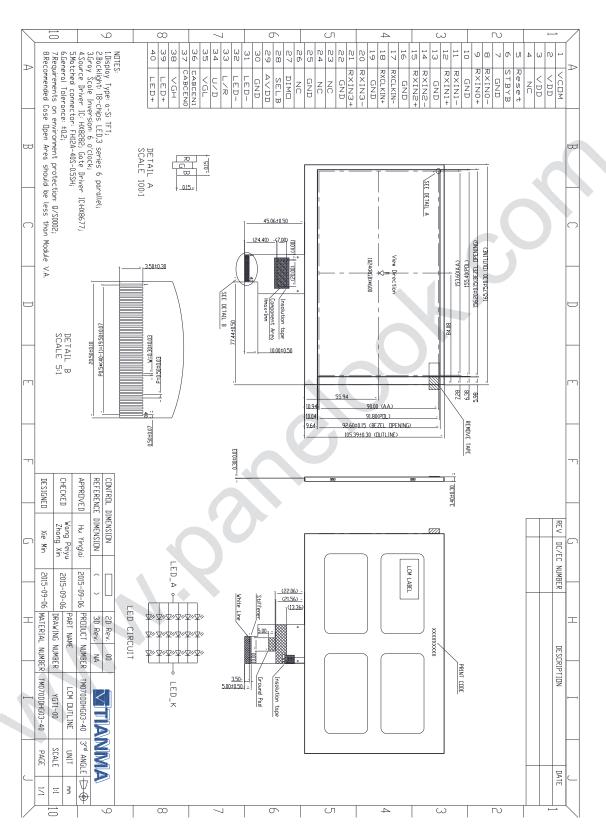
Note 4: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.





#### Model No:TM070DDHG03-40

# **Mechanical Drawing**



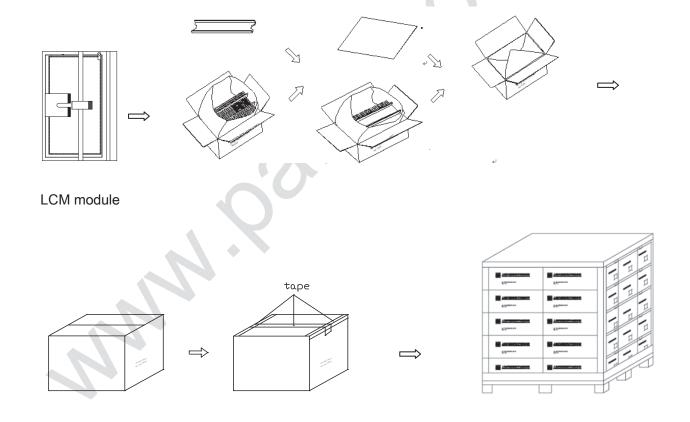




#### Model No:TM070DDHG03-40

# **Packing Drawing**

		I			ı			
NO	Item	Model (material)	Dimensions(mm)	Unit Weight(Kg)	Quantity	Remark		
1	LCM Module	TM070DDH03-02	165.75×105.39×3.40	TBD	50			
2	Partition_1	Corrugated paper	513×333×215	1.571	1			
3	Anti-static Bag	PE	180×160×0.05	0.001	50	Anti-static		
4	Dust-Proof Bag	PE	700×530	0.06	1			
5	Partition_2	Corrugated Paper	505×332×4.0	0.098	2			
6	Corrugated Bar	Corrugated Paper	513×146×19.5	0.057	4			
7	Carton	Corrugated Paper	530×350×250	1.12	1			
8	Model Label		35×15	0.001	1			
9	Total Weight	TBD						





Model No:TM070DDHG03-40

### **Precautions for Use of LCD Modules**

- 10.1 **Handling Precautions**
- 10.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 10.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 10.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to varv.
- 10.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 10.1.5 If the display surface is contaMinated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
  - Isopropyl alcohol
  - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 10.1.6 Do not attempt to disassemble the LCD Module.
- 10.1.7 If the logic circuit power is off, do not apply the input signals.
- 10.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - 10.1.8.1 Be sure to ground the body when handling the LCD Modules.
  - 10.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.
- 10.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 10.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.
- 10.2 Storage precautions
  - 10.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 10.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:
- Temperature :  $0^{\circ}$ C  $\sim 40^{\circ}$ C Relatively humidity:  $\leq 80\%$

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- 10.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.
- 10.3 **Transportation Precautions** 
  - The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

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Page 23 of 23