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# PRODUCT SPECIFICATION

Doc. Number :

Tentative Specification

Preliminary Specification

Approval Specification

# MODEL NO.: G070Y3 SUFFIX: T01

| Customer:   |  |
|-------------|--|
| APPROVED BY |  |

SIGNATURE

Name / Title

Please return 1 copy for your confirmation with your signature and comments.

| 核准時間                   | 部門            | 審核                                | 角色       | 投票     |
|------------------------|---------------|-----------------------------------|----------|--------|
| 2011-07-25<br>20:28:32 | APPL<br>產品管理處 | yuhsiang.chang<br>(張喻翔/514-10922) | Director | Accept |

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### **REVISION HISTORY**

| Version  | Date         | Section | Description   |
|----------|--------------|---------|---|
| Ver 2.0  | Feb. 15, '08 | All     | G070Y3-T01 Approval specification was first issued.   |
| Ver 2.1  | Aug. 26, '08 | 3.3     | Modify Backlight Unit:LED life time min.10000 hrs → min. 15000 hrs  |
|          |              | 7.2     | Modify Optical Specification note (6) measurement setup figure.   |
|          |              |         | Add precaution of "Image sticking" in section 10.1 Assembly and handling<br>precautions<br>(11) Do not keep same pattern in a long period of time. It may cause image<br>sticking on LCD. |
| Ver 2.2  | Mar. 10, '09 | 1.2     | Delete "LED light bar replaceable" statement  |
| Ver 2.3  | Apr. 20, '10 | 3.3     | Modify LED life time L <sub>L</sub> Min.15000 hrs $\rightarrow$ 30000 hrs   |
| Ver. 2.4 | Oct. 6, '10  | 3.3     | Add cautionary statement to Note(4) about life time vs. operating conditions.   |
| Ver. 2.5 | Jul. 13, '11 | 9.1     | Update module label definition.   |
|          |              |         |   |

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### **1. GENERAL DESCRIPTION**

### 1.1 OVERVIEW

G070Y3-T01 is a 6.95inch TFT Liquid Crystal Display module with a LED backlight unit and a-50-pin-and-1ch-TTL interface. This module supports 800 (R.G.B )x 480 WVGA mode which main application is the automotive Monitor and industrial field.

### **1.2 FEATURES**

- Wide viewing angle.
- Fast response time
- WVGA (800 x 480 pixels) resolution
- Wide operating temperature range (-30  $^\circ\!\mathrm{C}$  to 85  $^\circ\!\mathrm{C}$  )
- Reversible scan function
- Digital interface

### **1.3 APPLICATION**

- Automotive Monitor
- Industry Application

#### 1.4 GENERAL SPECIFICATIONS

| Item               | Specification                    | Unit  | Note |
|--------------------|----------------------------------|-------|------|
| Diagonal Size      | 6.95 Inches                      | mm    |      |
| Active Area        | 156 x 82.8                       | mm    | (1)  |
| Bezel Opening Area | 159.3 x 86                       | mm    | (1)  |
| Driver Element     | a-si TFT active matrix           | -     | -    |
| Pixel Number       | 800 x R.G.B. x 480               | pixel | -    |
| Pixel Pitch        | 0.1950 x 0.1725                  | mm    | -    |
| Pixel Arrangement  | RGB vertical stripe              | -     | (2)  |
| Display Colors     | 262.144 ( 6 bits )               | color | -    |
| Display Mode       | Normal White                     | -     | -    |
| Surface Treatment  | Hard Coating (3H), AG (Haze 25%) | -     | -    |
| Weight             | 180(Тур)                         | g     |      |

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

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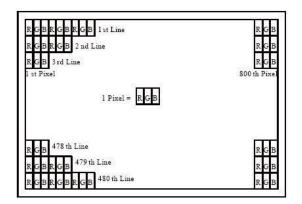
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Note (2)



### **1.5 MECHANICAL SPECIFICATIONS**

| lt          | em            | Min.  | Тур. | Max.  | Unit | Note |
|-------------|---------------|-------|------|-------|------|------|
|             | Horizontal(H) | 167.7 | 168  | 168.3 | mm   | (1)  |
| Module Size | Vertical(V)   | 93.7  | 94   | 94.3  | mm   | (1)  |
|             | Depth(D)      | 6.05  | 6.35 | 6.65  | mm   |      |

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

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### 2. ABSOLUTE MAXIMUM RATINGS

### 2.1 ABSOLUTE RATINGS OF ENVIRONMENT

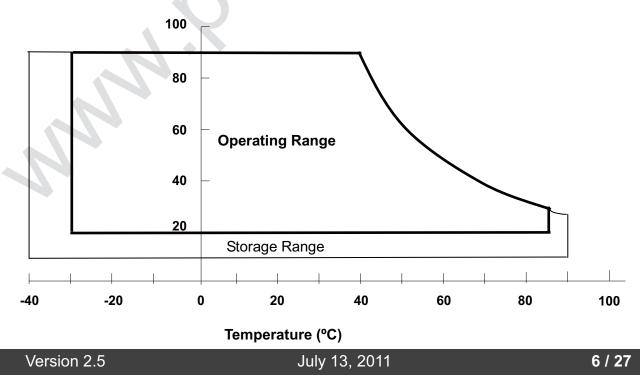
| No. | Test Item                                  | Test Condition   | Note    |
|-----|--|--|---------|
| 1   | High Temperature Storage                   | 90°C, 240 hours  |         |
| 2   | Low Temperature Storage                    | -40°C, 240 hours   |         |
| 3   | Thermal Shock Storage                      | {(-40 $^{\circ}$ C, 0.5 hour) (85 $^{\circ}$ C, 0.5 hour)}, 100 cycles | (1) (2) |
| 4   | High Temperature Operating                 | 85℃, 240 hours   | (1) (2) |
| 5   | Low Temperature Operating                  | -30℃, 240 hours  |         |
| 6   | High Temperature & High Humidity Operating | 60°C, 90% RH, 240hours   |         |
| 7   | Shock (Non-Operating)                      | 100G, 6ms, +/-XYZ 3 times  | (3)(5)  |
| 8   | Vibration (Non-Operating)                  | 3G, 10 to 200 Hz, sine wave  | (4)(5)  |

Note (1) There should be no condensation on the surface of panel during test.

Note (2) The temperature of panel display surface area should be  $90^{\circ}$ C Max.

Note (3) 6ms, half sine wave, 3 times for +/-X, +/-Y, +/-Z.

- Note (4) 3 directions: X, Y and Z axes, 60min per each direction; 6 cycles; sweep time = 5 minutes; peak acceleration = 3G; frequency = 10 to 200 Hz; sine wave.
- Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.
- Note (6) In the standard conditions, there is no function failure issue occurred. All the cosmetic specification is judged before the reliability test.



### **Relative Humidity (%RH)**

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## PRODUCT SPECIFICATION

### 2.2 ELECTRICAL ABSOLUTE RATINGS

### 2.2.1 TFT LCD MODULE

| Parameter             | Symbol |         | Value | Unit     | Note |      |
|-----------------------|--------|---------|-------|----------|------|------|
| Falameter             | Symbol | Min.    | Тур.  | Max.     | Unit | NOLE |
|                       | VCC    | -0.3    | -     | 5        | V    | -    |
| Power Supply Voltage  | AVDD   | -0.3    | -     | 13.5     | V    | -    |
|                       | VGH    | -0.3    | -     | 42       | V    |      |
|                       | VGL    | VGH-42  | -     | 0.3      | V    | -    |
| Digital Input Voltage | VI     | -0.5    | -     | Vcc+0.5  | V    | (1)  |
|                       | V1~V5  | 0.4AVDD | -     | AVDD+0.3 | V    | -    |
| Gamma Supply Voltage  | V6~V10 | -0.3    | -     | 0.6AVDD  | V    | -    |

Note (1) V<sub>1</sub> means all input logic signal.

### 2.2.2 BACKLIGHT UNIT

Ta = 25 ± 2 °C

Ta = 25 ± 2 °C

| Item                                  | Symbol | Symbol Value U |      |      | Unit | Note |
|---------------------------------------|--------|----------------|------|------|------|------|
| Item                                  | Symbol | Min.           | Тур. | Max. | Unit | Note |
| LED Light Bar Power Supply<br>Voltage | VL     | -45            | -    | 31.5 | V    | (1)  |
| LED Light Bar Power Supply<br>Current | ΙL     | -              | -    | 90   | mA   | (1)  |

Note (1) Permanent damage to the device may occur if maximum or minimum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

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### 3. ELECTRICAL CHARACTERISTICS

| 3.1 RECOMMENDE        |                      | Та              | = 25 ± 2 °C |       |          |      |      |
|-----------------------|----------------------|-----------------|-------------|-------|----------|------|------|
| Para                  | meter                | Symbol          |             | Value |          |      | Note |
| 1 818                 | meter                | Symbol          | Min.        | Тур.  | Max.     | Unit | Note |
|                       |                      | VCC             | 3.0         | 3.3   | 3.6      | V    |      |
| Power Supply Voltag   | Dowor Supply Voltage |                 |             | 10.5  | 10.71    | V    |      |
| Fower Suppry Voltag   | rower Suppry voltage |                 | 17.5        | 18    | 18.5     | V    |      |
|                       |                      |                 | -7.5        | -7    | -6.5     | V    |      |
|                       |                      | V1~V5           | 0.4AVDD     | -     | AVDD+0.3 | V    | (1)  |
| Input Signal Voltage  |                      | V6~V10          | -0.3        | -     | 0.6AVDD  | V    | (1)  |
|                       |                      | VCOM            | -           | 4.035 | -        | V    |      |
| Digital Input Voltage | High Level           | V <sub>IH</sub> | 0.7VCC      | -     | VCC      | V    |      |
|                       | Low Level            | V <sub>IL</sub> | 0           | -     | 0.3VCC   | V    |      |

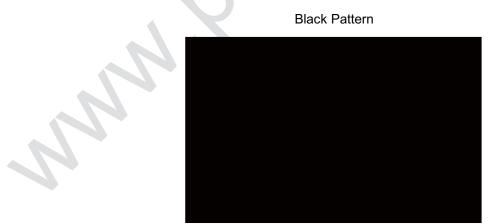
Note (1) Please refer to 11.1 application notes.

### 3.2 CURRENT CONSUMPTION (GND = AVSS = 0V)

| Parameter  | Symbol          |      | Value | Unit | Note |      |
|--|-----------------|------|-------|------|------|------|
|  | Cymbol          | Min. | Тур.  | Max. | One  | Note |
| Supply Current for Source/Gate Driver<br>(Digital) | I <sub>cc</sub> |      | 2.86  | 3.5  | mA   | (1)  |
| Supply Current for Source Driver<br>(Analog)       | I <sub>DD</sub> |      | 21    | 25   | mA   | (1)  |
| Supply Current for Gate Driver<br>(High Level)     | I <sub>GG</sub> | -    | 0.13  | 0.2  | mA   | (1)  |
| Supply Current for Gate Driver (Low Level)         | IEE             | -    | 0.13  | 0.2  | mA   | (1)  |

Note (1) The specified power supply current is under the conditions at VCC = 3.3 V, Ta = 25 ± 2 °C, f<sub>v</sub> = 60 Hz,

whereas a power dissipation check pattern below is displayed.



Active Area

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|-----------|-----|
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Ta = 25 ± 2 °C

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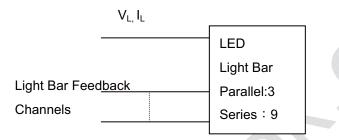


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### 3.3 BACKLIGHT UNIT

| Devementer                         | Currench ed    |       | Value |      | ال است | Nete             |
|------------------------------------|----------------|-------|-------|------|--------|------------------|
| Parameter                          | Symbol         | Min.  | Тур.  | Max. | Unit   | Note             |
| LED Quantity                       |                |       | 27    |      | PCs    | (1)              |
| LED Light Bar Power Supply Voltage | VL             | 26.1  | 27.9  | 29.7 | V      | (1),(2)          |
| LED Light Bar Power Supply Current | ١ <sub>L</sub> | -     | 60    | -    | mA     | (Duty 100%)      |
| Power Consumption                  | PL             | -     | 1.674 | -    | W      | (3), (Duty 100%) |
| LED Life Time                      | L              | 30000 | -     | -    | Hrs    | (4)              |

Note (1) LED light bar configuration is shown as below.



Note (2) For better LED light bar driving quality, it is recommended to utilize the adaptive boost converter with current balancing function to drive LED light-bar.

Note (3)  $P_L = I_L \times V_L$ 

Note (4) The lifetime of LED is defined as the time when it continues to operate under the conditions at Ta = 25  $\pm 2$  °C and I<sub>L</sub> = 20 mA(Per EA) until the brightness becomes  $\leq 50\%$  of its original value. Operating LED at high temperature condition will reduce life time and lead to color shift.

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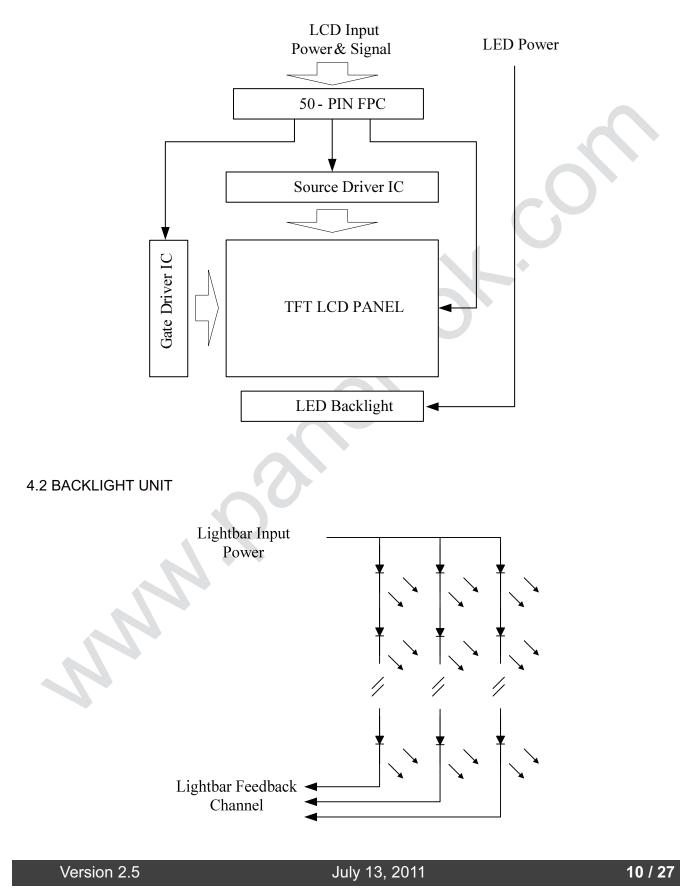
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### 4. BLOCK DIAGRAM 4.1 TFT LCD MODULE





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### 5. INPUT TERMINAL PIN ASSIGNMENT

### 5.1 FPC I/O PIN ASSIGNMENT

| Pin | Name | I/O | Description                                  |
|-----|------|-----|--|
| 1   | VCOM | "C  | VCOM Voltage                                 |
| 2   | DIO1 | I/O | Start Pulse Signal Input/Output (Horizontal) |
| 3   | CLK  |     | Source Driver Shift Clock Input              |
| 4   | SHL  |     | Source Driver Shift Direction Control Input  |
| 5   | D00  |     | Red Data(R0)                                 |
| 6   | D01  |     | Red Data(R1)                                 |
| 7   | D02  | I   | Red Data(R2)                                 |
| 8   | D03  | I   | Red Data(R3)                                 |
| 9   | D04  | I   | Red Data(R4)                                 |
| 10  | D05  | Ι   | Red Data(R5)                                 |
| 11  | D10  | Ι   | Green Data(G0)                               |
| 12  | D11  | Ι   | Green Data(G1)                               |
| 13  | D12  | Ι   | Green Data(G2)                               |
| 14  | D13  | Ι   | Green Data(G3)                               |
| 15  | D14  | Ι   | Green Data(G4)                               |
| 16  | D15  | I   | Green Data(G5)                               |
| 17  | V1   | I   | Gamma Voltage 1                              |
| 18  | V2   | I   | Gamma Voltage 2                              |
| 19  | V3   | I   | Gamma Voltage 3                              |
| 20  | V4   | Ι   | Gamma Voltage 4                              |
| 21  | V5   | Ι   | Gamma Voltage 5                              |
| 22  | V6   | Ι   | Gamma Voltage 6                              |
| 23  | V7   | -   | Gamma Voltage 7                              |
| 24  | V8   | I   | Gamma Voltage 8                              |
| 25  | V9   | 1   | Gamma Voltage 9                              |
| 26  | V10  | I   | Gamma Voltage 10                             |
| 27  | D20  |     | Blue Data(B0)                                |
| 28  | D21  | I   | Blue Data(B1)                                |
| 29  | D22  | Ĩ   | Blue Data(B2)                                |
| 30  | D23  | Ι   | Blue Data(B3)                                |
| 31  | D24  | Ι   | Blue Data(B4)                                |
| 32  | D25  | I   | Blue Data(B5)                                |
| 33  | LD   | Ι   | Latching and Data Switching Input            |
| 34  | REV  | I   | Data Inverting Input                         |
| 35  | POL  | I   | Polarity Inverting Input                     |
| 36  | VCC  | I   | Digital Supply Voltage                       |
| 37  | GND  | Ι   | Ground                                       |
| 38  | AVDD | Ι   | Source Driver Analog Supply Voltage          |
| 39  | DIO2 | I/O | Start Pulse Signal Input/Output (Horizontal) |
| 40  | GND  | Ι   | Ground                                       |

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| 41 | XAO   | I   | Output All-on Control                      |
|----|-------|-----|--|
| 42 | OE    | Ι   | Gate Driver Output Enable Control          |
| 43 | UD_RL | Ι   | Up/Down Scan Selection                     |
| 44 | CKV   | Ι   | Gate Driver Shift Clock input              |
| 45 | STVU  | I/O | Start Pulse Signal Input/Output (Vertical) |
| 46 | STVD  | I/O | Start Pulse Signal Input/Output (Vertical) |
| 47 | VCC   | Ι   | Digital Supply Voltage                     |
| 48 | VGL   | Ι   | TFT Low Voltage                            |
| 49 | VGH   | I   | TFT High Voltage                           |
| 50 | GND   | I   | Ground                                     |

Note (1) User's connector Part No: 089H50-000000-G2-C (Starconn) or equivalent

### 5.2 BACKLIGHT FPC PIN ASSIGNMENT

| Pin | Name | I/O | Description                |
|-----|------|-----|----------------------------|
| 1   | VL   | Ι   | LED Light-bar Input Power  |
| 2   | CH1  | 0   | Light-bar Feedback Channel |
| 3   | CH2  | 0   | Light-bar Feedback Channel |
| 4   | CH3  | 0   | Light-bar Feedback Channel |

Note (1) User's connector Part No: EZ24004G213 (UNE) or equivalent

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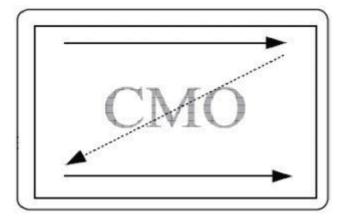


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### **5.3 SCANNING DIRECTION**

The following figures are seen from a front view and the arrow shows the direction of scan.



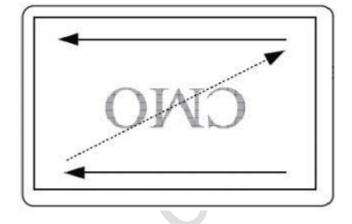


Figure1.Normal scan

Figure 2. Reverse scan

Note : (1) Normal Scan

| SHL | U/D | DIO1  | DIO2   | STVU  | STVD   | Shift                       |
|-----|-----|-------|--------|-------|--------|-----------------------------|
| 1   | 0   | Input | Output | Input | Output | Up to down<br>Left to right |

(2) Reverse Scan

|   |   | DIO1   | DIO2  | STVU   | STVD  | Shift                       |
|---|---|--------|-------|--------|-------|-----------------------------|
| 0 | 1 | Output | Input | Output | Input | Down to Up<br>Right to left |

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### 5.4 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input. (0: Low Level Voltage, 1: High Level Voltage)

|                              |   |   |                            |                                 |                                      |                                 |                                 |                                 | Da                              | ata S                           | Sign                            | al                              |                                 |                                 |                                 |                                 |                                 |                                      |                                 |
|------------------------------|---|---|----------------------------|---------------------------------|--------------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|--------------------------------------|---------------------------------|
|                              | Color   |   |                            | Re                              | d                                    |                                 |                                 |                                 |                                 | Gre                             | een                             |                                 |                                 |                                 |                                 | BI                              | ue                              |                                      |                                 |
|                              |   | R5                                      | R4                         | R3                              | R2                                   | R1                              | R0                              | G5                              | G4                              | G3                              | G2                              | G1                              | G0                              | В5                              | В4                              | В3                              | B2                              | В1                                   | В0                              |
| Basic<br>Colors              | Black<br>Red<br>Green<br>Blue<br>Cyan<br>Magenta<br>Yellow<br>White                 | 0<br>1<br>0<br>0<br>1<br>1              | 0<br>1<br>0<br>0<br>1<br>1 | 0<br>1<br>0<br>0<br>1<br>1      | 0<br>1<br>0<br>0<br>1<br>1           | 0<br>1<br>0<br>0<br>1<br>1<br>1 | 0<br>1<br>0<br>0<br>1<br>1      | 0<br>0<br>1<br>0<br>1<br>0<br>1 | 0<br>0<br>1<br>0<br>1<br>0<br>1 | 0<br>0<br>1<br>0<br>1<br>0<br>1 | 0<br>0<br>1<br>0<br>1<br>0<br>1 | 0<br>0<br>1<br>0<br>1<br>0<br>1 | 0<br>0<br>1<br>0<br>1<br>0<br>1 | 0<br>0<br>1<br>1<br>1<br>0<br>1 | 0<br>0<br>1<br>1<br>1<br>0<br>1 | 0<br>0<br>1<br>1<br>1<br>0<br>1 | 0<br>0<br>1<br>1<br>1<br>0<br>1 | 0<br>0<br>1<br>1<br>1<br>0<br>1      | 0<br>0<br>1<br>1<br>0<br>1      |
| Gray<br>Scale<br>Of<br>Red   | Red(0) / Dark<br>Red(1)<br>Red(2)<br>:<br>:<br>Red(61)<br>Red(62)<br>Red(63)        | 0<br>0<br>:<br>1<br>1                   | 0<br>0<br>:<br>1<br>1      | 0<br>0<br>:<br>1<br>1           | 0<br>0<br>:<br>1<br>1                | 0<br>0<br>1<br>:<br>0<br>1<br>1 | 0<br>1<br>0<br>:<br>1<br>0<br>1 | 0<br>0<br>:<br>:<br>0<br>0<br>0 | 0<br>0<br>:<br>0<br>0<br>0      | 0<br>0<br>:<br>0<br>0<br>0           | 0<br>0<br>:<br>:<br>0<br>0      |
| Gray<br>Scale<br>Of<br>Green | Green(0) / Dark<br>Green(1)<br>Green(2)<br>:<br>Green(61)<br>Green(62)<br>Green(63) | 0<br>0<br>:<br>:<br>0<br>0<br>0         | 0<br>0<br>:<br>:<br>0<br>0 | 0<br>0<br>:<br>:<br>0<br>0<br>0 | 0<br>0<br>0<br>:<br>:<br>0<br>0<br>0 | 000::000                        | 0<br>0<br>:<br>:<br>0<br>0      | 0<br>0<br>:<br>1<br>1           | 0<br>0<br>:<br>1<br>1           | 0<br>0<br>:<br>1<br>1           | 0<br>0<br>:<br>1<br>1           | 0<br>0<br>1<br>:<br>0<br>1      | 0<br>1<br>:<br>:<br>1<br>0<br>1 | 0<br>0<br>:<br>:<br>0<br>0      | 0<br>0<br>:<br>:<br>0<br>0      | 0<br>0<br>:<br>:<br>0<br>0      | 0<br>0<br>:<br>0<br>0           | 0<br>0<br>:<br>0<br>0<br>0           | 0<br>0<br>:<br>:<br>0<br>0<br>0 |
| Gray<br>Scale<br>Of<br>Blue  | Blue(0) / Dark<br>Blue(1)<br>Blue(2)<br>:<br>Blue(61)<br>Blue(62)<br>Blue(63)       | 000000000000000000000000000000000000000 | 0<br>0<br>:<br>:<br>0<br>0 | 0<br>0<br>:<br>:<br>0<br>0      | 000000                               | 0<br>0<br>:<br>:<br>0<br>0      | 000000                          | 0<br>0<br>:<br>:<br>0<br>0      | 0000000                         | 0<br>0<br>:<br>:<br>0<br>0<br>0 | 0<br>0<br>:<br>:<br>0<br>0<br>0 | 0<br>0<br>:<br>:<br>0<br>0      | 0<br>0<br>:<br>:<br>0<br>0      | 0<br>0<br>:<br>1<br>1           | 0<br>0<br>:<br>1<br>1           | 0<br>0<br>:<br>1<br>1           | 0<br>0<br>:<br>1<br>1           | 0<br>0<br>1<br>:<br>:<br>0<br>1<br>1 | 0<br>1<br>0<br>:<br>1<br>0<br>1 |

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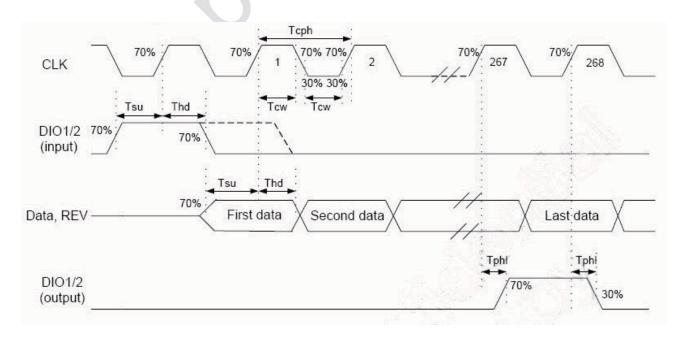
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### 6. INTERFACE TIMING

### 6.1 AC ELECTRICAL CHARACTERISTICS (VCC = 3.3V, AVDD = 8.4V, AVSS = GND = 0V, Ta = 25℃)

| Parameter                     | Symbol                             |      | Value |       | Unit      | Condition  |
|-------------------------------|------------------------------------|------|-------|-------|-----------|--|
| Falameter                     | Symbol                             | Min. | Тур.  | Max.  | Unit      | Condition  |
| CLK frequency                 | Fclk                               | -    | 40    | 45    | MHz       | -  |
| CLK Pulse width               | Tcw                                | 40%  | -     | 60%   | $T_{CLK}$ | -  |
| Data setup time               | Tsu                                | 4    | -     | -     | ns        | D00~D25, REV and DIO1/2 to CLK                   |
| Data hold time                | Thd                                | 2    | -     | -     | ns        | D00~D25, REV and DIO1/2 to CLK                   |
| Propagation delay of DIO2/1   | Tphl                               | 6    | 10    | 15    | ns        | CL = 25pF (Output)                               |
| Time that the last data to LD | Tld                                | 1    | -     | -     | $T_{CLK}$ | -  |
| Pulse width of LD             | Twld                               | 2    | -     | -     | $T_{CLK}$ | -  |
| Time that LD to DIO1/2        | Tlds                               | 5    | -     | -     | $T_{CLK}$ | -  |
| POL setup time                | Tpsu                               | 6    | -     | -     | ns        | POL to LD  |
| POL hold time                 | Tphd                               | 6    | -     | -     | ns        | POL to LD  |
| Output stable time            | Tst                                | -    | -     | 12    | us        | 10% or 90% target voltage, CL =<br>60pF, R = 2KΩ |
| CKV period                    | t <sub>CPV</sub>                   | 5    | -     | -     | us        | • -  |
| CKV pulse width               | $t_{\text{CPVH}}, t_{\text{CPVL}}$ | 2.5  | -     | - ,   | us        | 50% duty cycle                                   |
| OE pulse width                | t <sub>WOE</sub>                   | 1    | -     | -     | us        | _  |
| XAO pulse width               | t <sub>WXAO</sub>                  | 10   | -     |       | us        |  |
| Data setup time               | t <sub>su</sub>                    | 700  | -     | -     | ns        | -  |
| Data hold time                | t <sub>hd</sub>                    | 700  | -     |       | ns        | -  |
| Output delay time (1)         | t <sub>Pd1</sub>                   | -    |       | 1000  | ns        | CL = 300pF                                       |
| Output delay time (2)         | t <sub>Pd2</sub>                   | -    | -     | 800   | ns        | CL = 30pF  |
| Output delay time (3)         | t <sub>Pd3</sub>                   |      | _     | 800   | ns        | CL = 300pF                                       |
| Output delay time (4)         | t <sub>Pd4</sub>                   | -    | -     | 10000 | ns        | CL = 300pF                                       |

### Timing Diagram 1



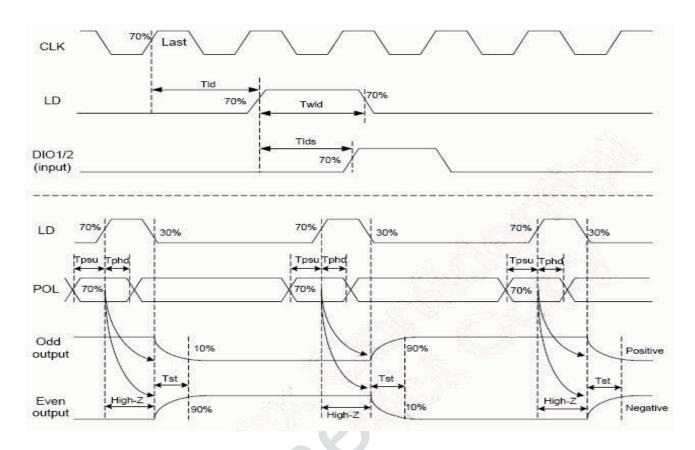
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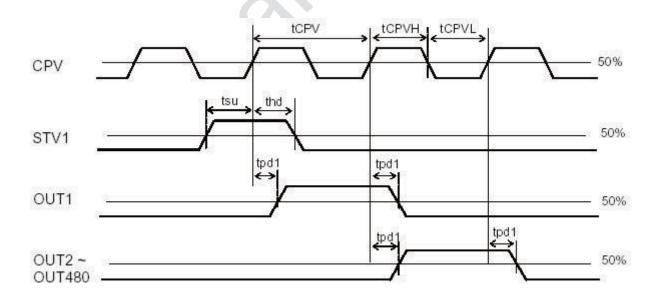




■Timing Diagram 2



### ■Timing Diagram 3



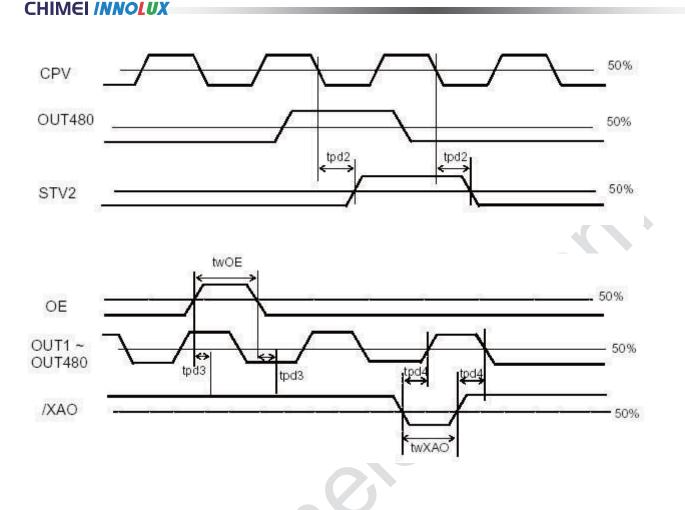
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### 6.2 POWER ON/OFF SEQUENCE

To prevent the device from damage due to latch up, the power ON/OFF sequence shown below must be followed.

Power on sequence:  $Vcc \rightarrow VGL \rightarrow VGH$ Power off sequence:  $VGH \rightarrow VGL \rightarrow Vcc$ 

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### 7. OPTICAL CHARACTERISTICS

### 7.1 TEST CONDITIONS

| Item                | Symbol                 | Value                  | Unit             |
|---------------------|------------------------|------------------------|------------------|
| Ambient Temperature | Та                     | 25±2                   | °C               |
| Ambient Humidity    | На                     | 50±10                  | %RH              |
| Supply Voltage      | V <sub>CC</sub>        | 3.3                    | V                |
| Input Signal        | According to typical v | alue in "3. ELECTRICAL | CHARACTERISTICS" |
| Current             | l <sub>f</sub>         | 20                     | mA               |

Note (1)  $I_f$  means the forward current of each channel

### 7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should

be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

| Iter            | n           | Symbol           | Condition                                  | Min.  | Тур.  | Max.  | Unit              | Note     |
|-----------------|-------------|------------------|--|-------|-------|-------|-------------------|----------|
|                 | Ded         | Rx               |  |       | 0.619 |       |                   |          |
|                 | Red         | Ry               |  |       | 0.364 |       |                   |          |
|                 | Green       | Gx               |  |       | 0.342 |       |                   |          |
| Color           | Green       | Gy               |  | Тур – | 0.595 | Typ + |                   | (1), (6) |
| Chromaticity    | Blue        | Bx               |  | 0.03  | 0.147 | 0.03  |                   | (1), (0) |
|                 | Diue        | Ву               |  |       | 0.085 |       |                   |          |
|                 | White       | Wx               | $\theta_x = 0^\circ, \ \theta_Y = 0^\circ$ |       | 0.313 |       |                   |          |
|                 | vvnite      | Wy               | Viewing Normal Angle                       |       | 0.329 |       |                   |          |
| Center Luminan  | ce of White | L <sub>c</sub>   |  | 500   | 600   | -     | cd/m <sup>2</sup> | (4), (6) |
| Contrast Ratio  |             | CR               |  | 500   | 650   | -     | -                 | (2), (6) |
| Response Time   |             | T <sub>R</sub>   |  | -     | 5     | 10    | Ms                | (3)      |
| Response nine   |             | T <sub>F</sub>   |  | -     | 11    | 16    | Ms                | (3)      |
| White Variation |             | δW               |  | -     | 1.25  | 1.4   | -                 | (5), (6) |
|                 | Horizontal  | $\theta_{x}$ +   |  | 65    | 70    | -     |                   |          |
|                 | Honzontai   | θ <sub>x</sub> - | $CR\geq10$                                 | 65    | 70    | -     | Dea               | (1) (6)  |
| Viewing Angle   | Vertical    | θ <b>γ</b> +     |  | 55    | 60    | -     | Deg.              | (1), (6) |
|                 | Vertical    | θγ-              |  | 55    | 60    | -     |                   |          |

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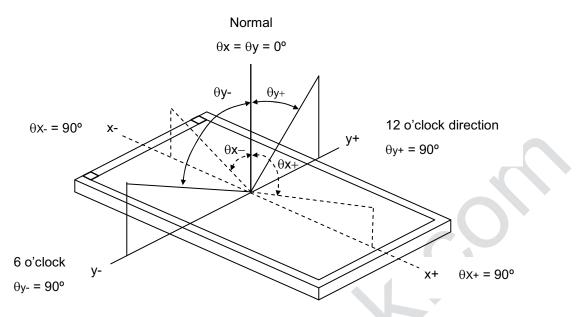
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Note (1) Definition of Viewing Angle ( $\theta x, \theta y$ ):



### Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

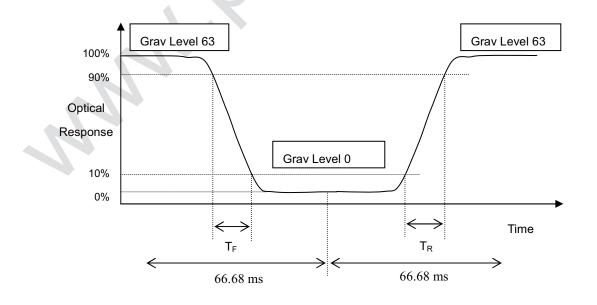
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

CR = CR(5)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (5).

Note (3) Definition of Response Time  $(T_R, T_F)$  and measurement method:



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Note (4) Definition of Luminance of White (L<sub>C</sub>):

Measure the luminance of gray level 63 at center point

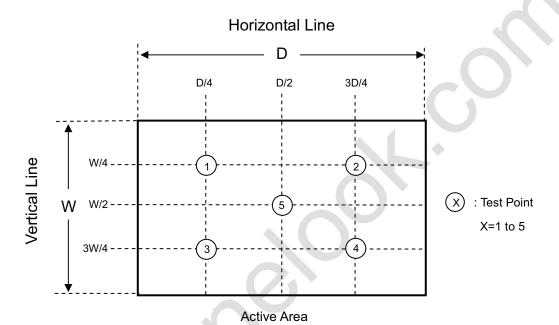
 $L_{C} = L(5)$ 

L (x) is corresponding to the luminance of the point X at Figure in Note (5).

Note (5) Definition of White Variation ( $\delta W$ ):

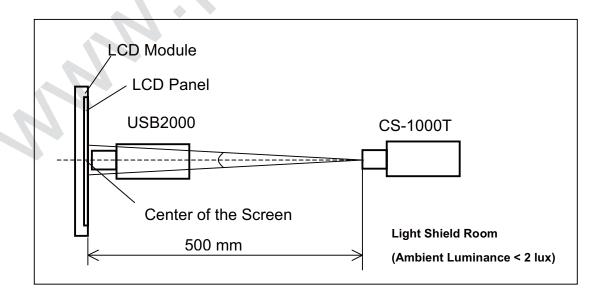
Measure the luminance of gray level 63 at 5 points

δW = Maximum [L (1), L (2), L (3), L (4), L (5)] / Minimum [L (1), L (2), L (3), L (4), L (5)]



#### Note (6) Measurement Setup:

The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



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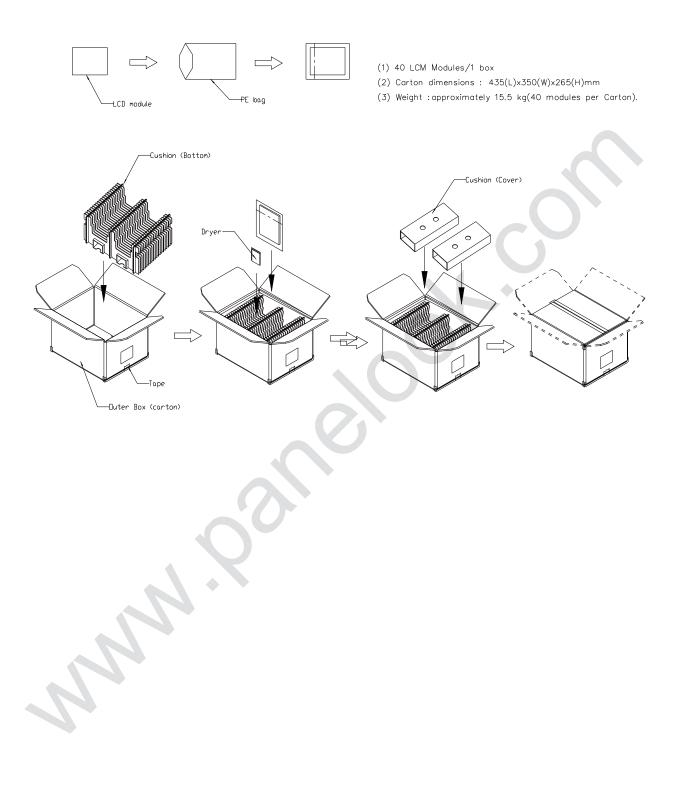
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### 8. PACKAGING



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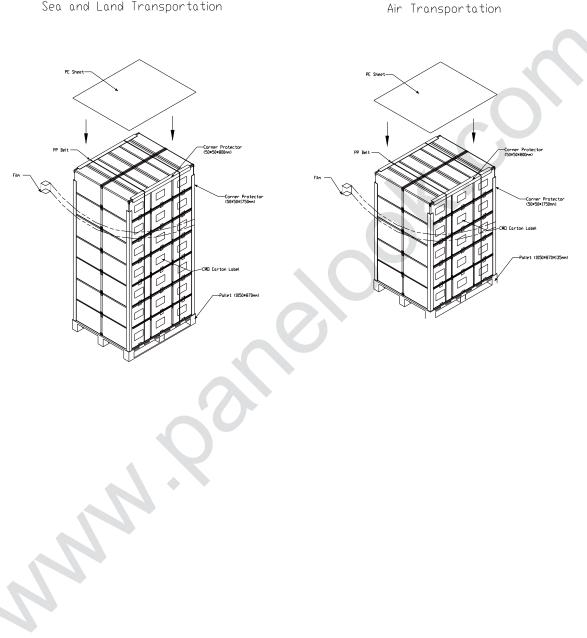
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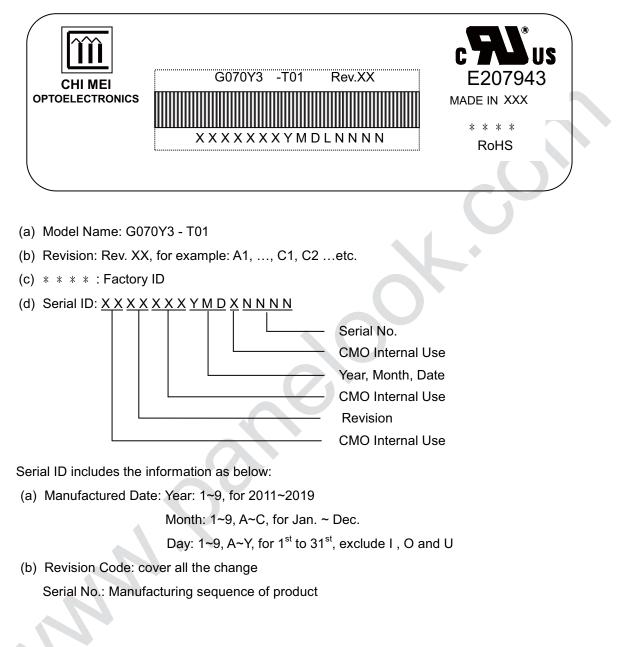




### 9. DEFINITION OF LABELS

### 9.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



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### **10. PRECAUTIONS**

**10.1 ASSEMBLY AND HANDLING PRECAUTIONS** 

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) To assemble or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) It's not permitted to have pressure or impulse on the module because the LCD panel and Backlight will be damaged.
- (4) Always follow the correct power sequence when LCD module is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.
- (5) Do not pull the I/F connector in or out while the module is operating.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) It is dangerous that moisture come into or contacted the LCD module, because moisture may damage LCD module when it is operating.
- (9) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (10) When ambient temperature is lower than 10°C may reduce the display quality. For example, the response time will become slowly, and the starting voltage of CCFL will be higher than room temperature.
- (11) Do not keep same pattern in a long period of time. It may cause image sticking on LCD

### **10.2 SAFETY PRECAUTIONS**

- (1) Do not disassemble the module or insert anything into the Backlight unit to prevent electrical shock.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

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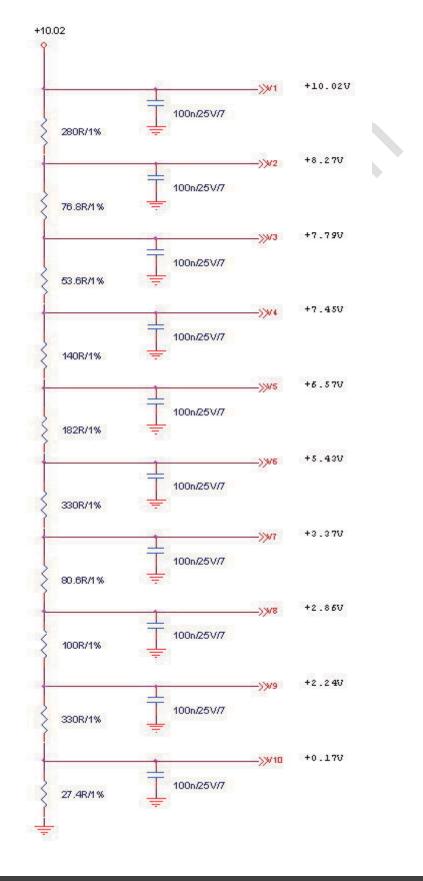




### **11. APPLICATION NOTES**

11.1 GAMMA CIRCUIT

| AVDD | 10.5  |
|------|-------|
| V1   | 10.02 |
| V2   | 8.27  |
| V3   | 7.79  |
| V4   | 7.45  |
| V5   | 6.57  |
| V6   | 5.43  |
| V7   | 3.37  |
| V8   | 2.86  |
| V9   | 2.24  |
| V10  | 0.17  |
| VCOM | 4.035 |



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